

Work Order ID 77027***77027***

Page 1

Thursday, November 24, 2011 3:24:12 PM

Item ID: D350-600-242

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/5/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: RDate: 11-24

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3188

F

IIN D350-600

Rev C

100

0.00

100DOCUMENT CONTROL SP

DC

Memo

0.00

Document Control

Photocopy bluefile and type labels as per PPP D350-600-242 CHG001

817/64/70HJ ab mls 12-4-10

110

0.00

110

Small Fab

Small Fab

Memo

0.00

Small Fab

1-Drill holes in D3188-2 using drill jig DT8971
2-Open holes in D3188-2 body floor to Ø0.297" as per dwg D3188
3-Deburr
4-Install inserts in D3188-2 as per Dwg D3188.

RT 12-02-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Required Date: 12/5/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									
130		0.00							
130	Small Fab								
Small Fab	Memo	0.00							
Small Fab	1-Cut D2986 Neoprene Foam per template D2986T1 2- Adhere D2986 foam to bottom side of D3187-2 spacepod floor using contact adhesive A/R Batch: _____								
140		0.00							
140	Small Fab								
Small Fab	Memo	0.00							
Small Fab	****This step seperates hardware, previous steps is for body & floor****								

N/A already installed
as per B 59241

h

W/O:		WORK ORDER CHANGES					
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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150

0.00

150

Small Fab

0.00

Small Fab

Memo

Assemble D3186-4 door with D3188-2 body as per Dwg ICA-D350-600
Hardware on previous steps is for door ass'y

85 12-03-20

1-Drill and plug section I-I and J-J of dwg D3188 p.11 using Hysol 934NA with
milled fibres 10% to weight. Install insert.A/R Hysol batch: 12024 expire date: 13-01-13A/R Milled fibres batch: 100859

85 12-02-07

2- Prime (grey) as necessary per OSI005

Primer batch: 116873Hardner batch: 116873

85 12-03-20

3-Attach Neoprene Foam to floor using Contact Cement

A/R Contact Cement Batch: _____

N/A already installed w/ per B# 59241

170

QC5- Inspect part completeness to step on W/O

0.00

170

QC

Memo

0.00

Quality Control

8 12/13/12

W/O:		WORK ORDER CHANGES					
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Reference:


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Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Wing Walk as per dwg QSI005 4.4 Batch <u>120959</u>	0.00							
180									
HandFinish	Memo	0.00							
Hand Finishing	Wing Walk Spacepod top surface of Pod as per Dwg D3188								
190	QC3- Inspect Part Finish	0.00							
190									
QC	Memo	0.00							
Quality Control									
200	Pick Kit	0.00							
200									
Packaging	Memo	0.00							
Packaging									

ET 12-03-291 BR 12-11-1112/4/10 sf 

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Cust Item ID:

Required Date: 12/5/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

210

QC4- 100% Inspect kits for completeness

0.00

210

QC

Memo

0.00

Quality Control

220

Packaging

0.00

220

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-600-242

Location: _____

PPP Rev: _____

230

QC21- Final Inspection - Work Order Release

0.00

230

QC

Memo

0.00

Quality Control

12/24/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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77027

D350-600-242

Required Date: 12/5/2011

Required Qty: 1.00

Comments: IPP Rev:A07.03.07 new issue EC
 IPP rev B 07.04.16 reformat, D3188 rev.E EC
 IPP Rev:C 08-09-30 add primer in step 44 DD verified by:EC IPP Rev:D
 add install insert seq150 DD 10.03.15 verified by:EC IPP Rev:E remove
 D3188-2m add D3188-6 DD 10.04.07 verified by:JLM

[illegible]

Dart Aerospace Ltd

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D350-600-242

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

D2179 Manufactured No 140 Each 29.0000 2 2

D2179

Doubler

**

85 12-02-07

Location Loc Qty Loc Code

ST007 29

35432 29

x2

D2237 Manufactured No 140 Each 26.0000 2 2

D2237

Striker Plate

**

85 12-02-07

Location Loc Qty Loc Code

ST009 26

66139 2

73702 24

D2986 Manufactured No 140 sf 0.0000 5.62 5.915789

D2986

Black Neoprene Foam .125

D3538-1

N/A already installed as per B# 59241

**

Manufactured No 140 Each 5.0000 2 2

D3538-1

Hinge Bracket

**

85 12-02-07

Location Loc Qty Loc Code

ST066 5

73381 5

x2

D3554-7 Manufactured No 140 Each 12.0000 1 1

D3554-7

Ball Stud

**

85 12-02-07

Location Loc Qty Loc Code

ST067 12

73383 12

x1

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W/O:		WORK ORDER CHANGES					
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D350-600-242

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

D3567-2 Manufactured No

140

Each

19.0000

1

1

D3567-2

Decal

**

85 12-02-07

Location

Loc Qty

Loc Code

ST067

19

50375

19

X1

MS20426AD4-5

Purchased

No

140

Each

5,232.000

4

4

MS20426AD4-5

Rivet

**

85 12-02-07

Location

Loc Qty

Loc Code

MEZZ

165

6733

165

ST317

5067

6874

5067

X4

ALS4-1032-130

Purchased

No

150

Each

2,200.000

28

28

AIS4-1032-130

Insert

**

85 12-02-07

Location

Loc Qty

Loc Code

ST280

1984

119084

1984

ST281

216

117717

2

118237

12

118312

2

119632

200

120671 x28

W/O:		WORK ORDER CHANGES					
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D350-600-242

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

AN526C832R10

Purchased

No

150

Each

137.0000

10

10

AN526C832R10

Screw

**

85 12-02-07

Location

Loc Qty

Loc Code

ST327

137

115101

5

118853

132

X10

AN526C832R14

Purchased

No

150

Each

426.0000

2

2

AN526C832R14

Screw

**

85 12-02-07

Location

Loc Qty

Loc Code

ST327

426

104916

426

X2

AN960JD10

NAS1149D0363J

Purchased

No

150

Each

0.0000

2

2

AN960JD10

Washer

120142

**

85 12-02-07

D2228

Manufactured

No

150

Each

45.0000

4

4

D2228

Bracket Plate

**

85 12-02-07

Location

Loc Qty

Loc Code

ST008

45

64427

3

73380

42

X4

D2464

Manufactured

No

150

f

263.1000

10.8

11.36842

D2464

3/4 Seal

**

85 12-02-07

Location

Loc Qty

Loc Code

ST404

263.1

61878

263.1

X 11.36842

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Page 4

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D350-600-242

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

D2585

Manufactured No

150

Each

65.0000

2

2

D2585

Mounting Channel

77696

**

85 12-02-07

Location

Loc Qty

Loc Code

ST017

65

73297

2

74488

63

D2586

Manufactured No

150

Each

72.0000

2

2

D2586

Door Latch

77697

**

85 12-02-07

Location

Loc Qty

Loc Code

ST204

72

73296

32

74489

40

D2621

Manufactured No

150

Each

24.0000

2

2

D2621

Latch Plate, 350 Spacepod

**

85 12-02-07

Location

Loc Qty

Loc Code

ST019

24

73304

24

x2

D2857-1

Manufactured No

150

Each

43.0000

1

1

D2857-1

Hinge Bracket

**

85 12-02-07

Location

Loc Qty

Loc Code

ST024

43

69932

19

75253

24

21

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Page 5

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D350-600-242

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

D2857-2 Manufactured No 150 Each 38.0000 1 1

D2857-2

Hinge Bracket

**

12-02-07

Location Loc Qty Loc Code

ST024 38

67001 14

75252 24

D3557-1 Manufactured No 150 Each 24.0000 1 1

D3557-1

Bracket

**

12-02-07

Location Loc Qty Loc Code

ST067 24

73384 24

MS21042L08 Purchased No 150 Each 237.0000 18 18

MS21042L08

Nut

**

12-02-07

Location Loc Qty Loc Code

ST300 237

119109 187

119436 50

W/O:		WORK ORDER CHANGES					
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D350-600-242

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

150

Each

7,996.000

2

2

MS21042L3

**

85 12-02-07

Nut

Location

Loc Qty

Loc Code

ST300

213

117441

16

117885

35

118451

5

118927

157

ST516

5994

119017

5994

X2

ST518

1789

119075

1789

MS27039-08-11

Purchased

No

150

Each

103.0000

2

2

MS27039-08-11

**

85 12-02-07

Screw

Location

Loc Qty

Loc Code

ST290

103

117441

103

X2

MS27039-1-15

Purchased

No

150

Each

148.0000

2

2

MS27039-1-15

**

85 12-02-07

Screw

Location

Loc Qty

Loc Code

ST291

148

118093

25

118574

23

119736

100

X2

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Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1515H3

Purchased

No

150

Each

175.0000

2

2

NAS1515H3

Washer

120142

**

RT 12-02-07

Location

Loc Qty

Loc Code

ST277

175

116373

6

118078

6

118384

63

119438

100

D350-600-449

Manufactured

No

200

Each

2.0000

**

D350-600-449

Switch Relocation

Location

Loc Qty

Loc Code

FG125

2

66736

1

74072

1

K10021

Manufactured

No

200

Each

0.0000

**

K10021

Spacepod Hardware Kit (-241)

D3186-4

Manufactured

No

110

Each

0.0000

**

D3186-4

Spacepod Door, RH

D3187-2

Manufactured

No

110

Each

2.0000

**

D3187-2

Spacepod Floor

Location

Loc Qty

Loc Code

ST241A

2

59241

1

59579

1

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Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

A3235-020-935

Purchased

No

110

Each

330.0000

8

8

A3235-020-935

**

85 12-02-07

Washer - Countersunk

Location

Loc Qty

Loc Code

ST280

330

106150

330

88

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

GENERAL NOTES:

1) MATERIALS:

RESIN: EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40

FIBER: 9.7 oz 7781 WEAVE "S" GLASS (9 oz SATIN)
12 oz UNIDIRECTIONAL FIBERGLASS ("12 oz UNIDIRECTIONAL")
18 oz ROVING "E" GLASS (18 oz CLOTH)
OWENS CORNING MILLED FIBERS, "E" GLASS
3M K20 GLASS BUBBLES

FOAM: A500 CORE CELL
OR DIVINYCELL
OR AIREX
OR KLEGECELL
FILL VOIDS IN FOAM WITH PASTE MADE FROM MILLED FIBERS & RESIN

1. MOLD SCHEDULE:

PART	LAYUP	TRIM AND DRILL
D3188-1M/-1/-5	DT8003	DT8501
D3188-2M/-2/-6	DT8004	DT8502
D3188-3M/-3/-7	DT8500	DT8501

2) FINISH: INSIDE/OUTSIDE WITH GREY DUPONT HIGHBUILD PRIMER 1144-S.
APPLY ANTI-SKID PAINT TO TOP SURFACE OF PODS PER QSI 005 4.4

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: D3188-1 = N/A
D3188-2 = N/A
D3188-3 = N/A
D3188-5 = N/A
D3188-6 = N/A
D3188-7 = N/A

8) REFERENCE DIMENSIONS MATCH AIRCRAFT CONTOUR AND DOOR OPENING

9) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING

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NO. 77027

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F	REORGANIZED VIEWS AND REFORMATTED DRAWING TO CURRENTS STANDARDS; ADD CHAMFER IN SECTIONS A-A (ZN C7-10) & H-H (ZN B7-11)	RF	09.07.13
E	ADD HYSOL/ FIBER OPTION ON SHEET 11	CB	07.04.02
D	UPDATE DIMENSIONS	LE	07.02.22
C	REMOVED D0600-XXX LABELS	LE	06.12.13
B	UPDATED DWG TO MATCH PRODUCT ADDED D3188-1M/-2M/-3M/-5/-6/-7	CB	06.10.06
A	NEW ISSUE	CP	03.04.03
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	W	DRAWING NO.	REV. F
MFG. APPR.	W	D3188	SHEET 1 OF 11
APPROVED	W	TITLE	SCALE
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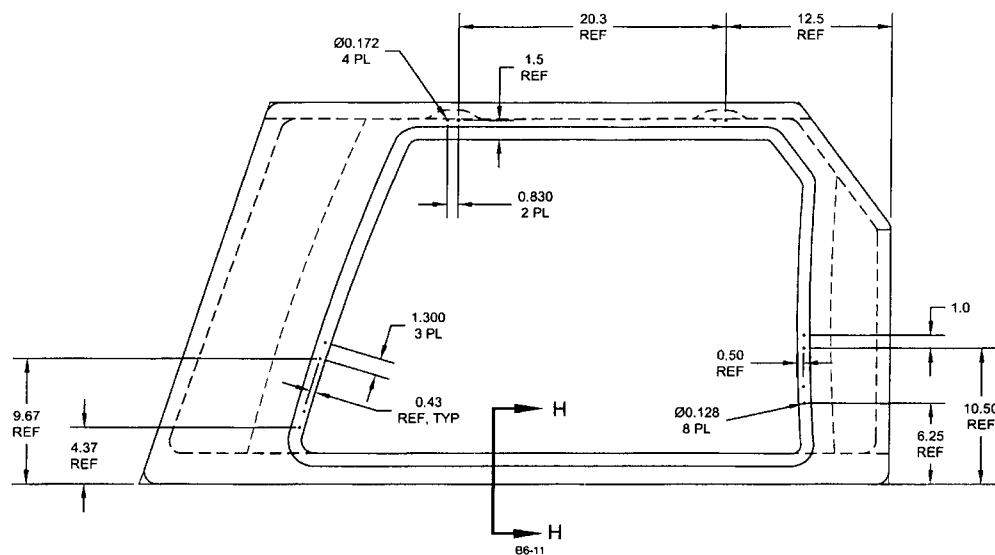
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3188-1 SPACEPOD BODY
MAKE FROM D3188-1M

NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3186-1 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEW

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MFG. APPR.	<i>[Signature]</i>	D3188	SHEET 2 OF 11
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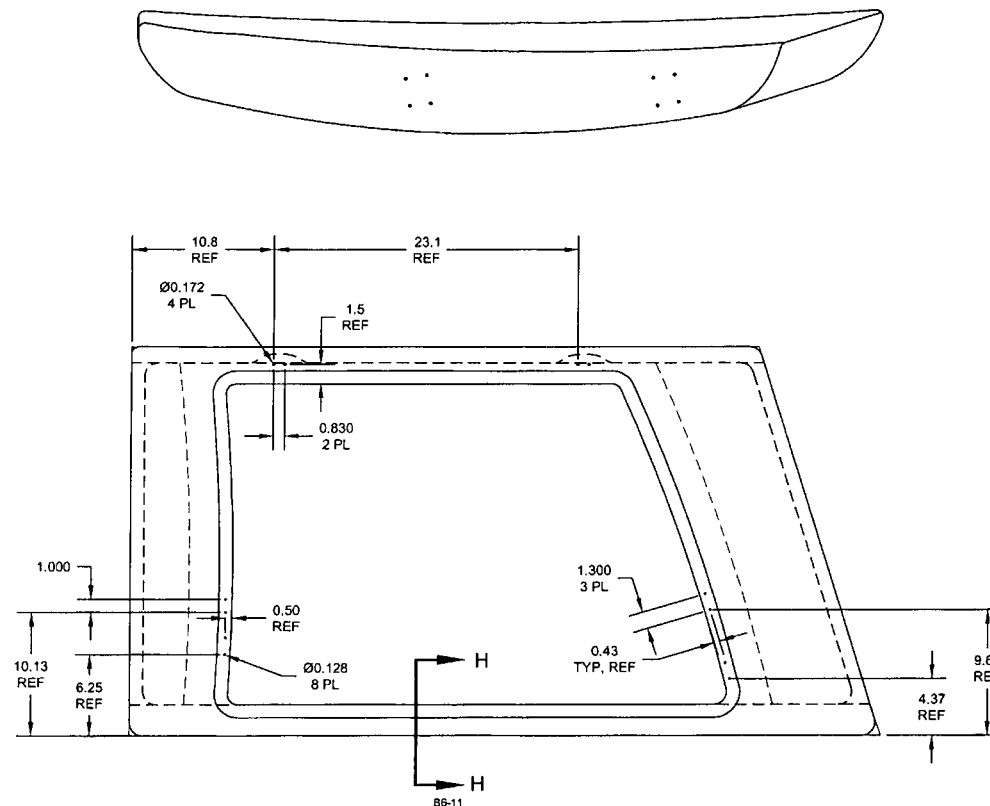
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3188-2 SPACEPOD BODY
MAKE FROM D3188-2M

NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3186-2 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEW

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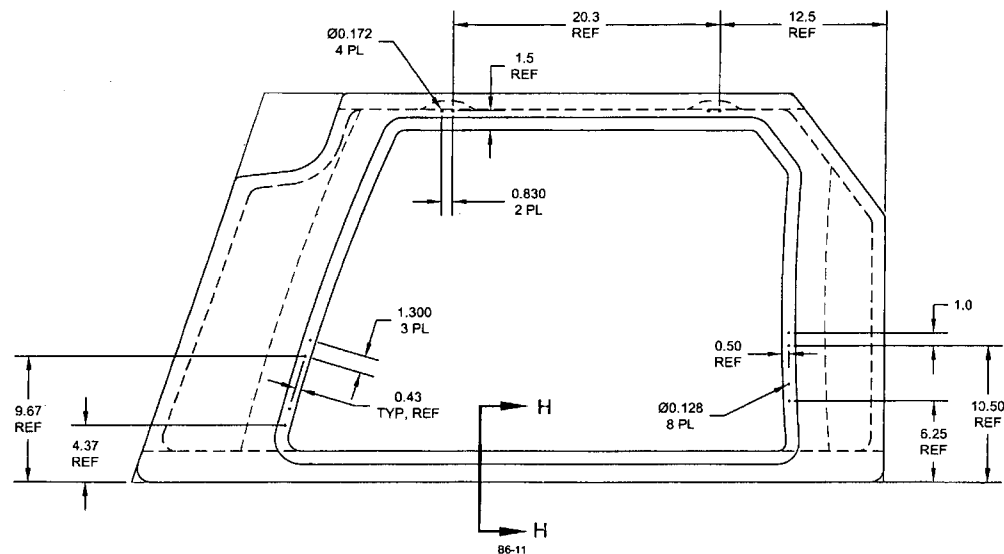
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3188-3 SPACEPOD BODY
MAKE FROM D3188-3M

NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3186-1 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEW

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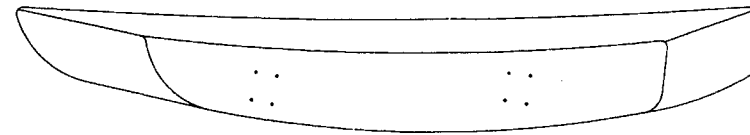
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

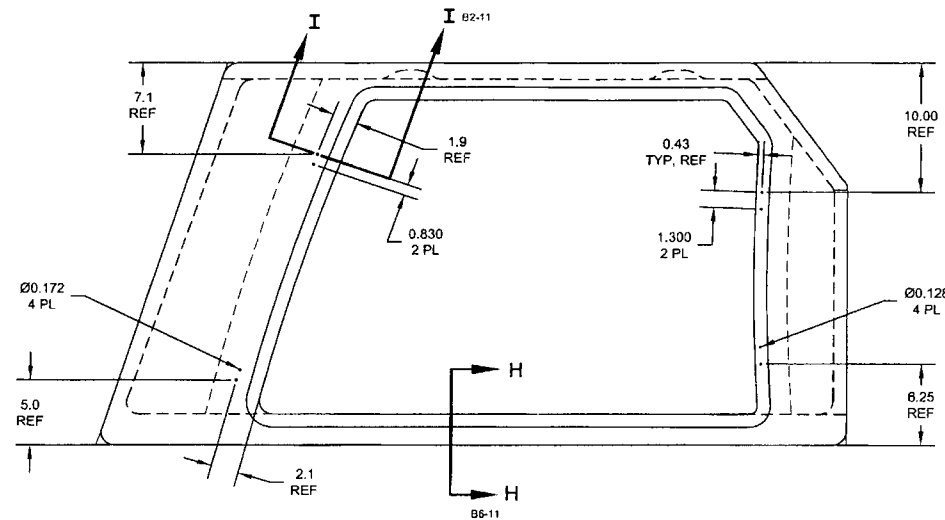
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



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D3188-5 SPACEPOD BODY
MAKE FROM D3188-1M

NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3186-3 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEWS

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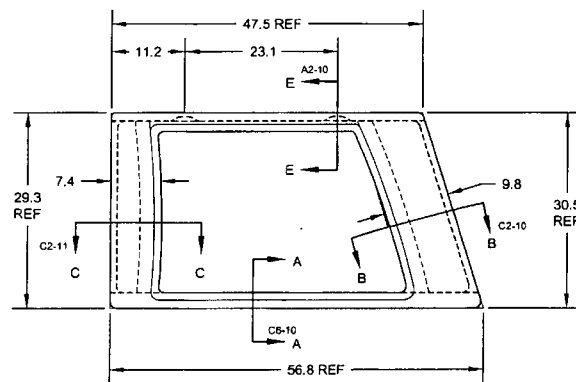
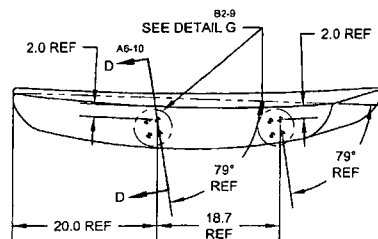
Dart Aerospace Ltd

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

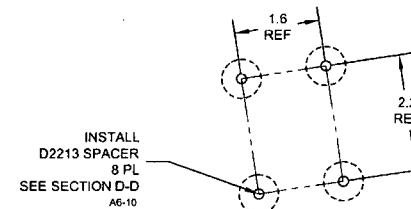
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D3188-2M SPACEPOD BODY

D3188-2M NOTES:

- 1) REFERENCE DIMENSIONS ARE FROM DT8004 AND DT8502.
- 2) SEE SHEET #10 FOR SECTION VIEWS.



DETAIL G DG-9

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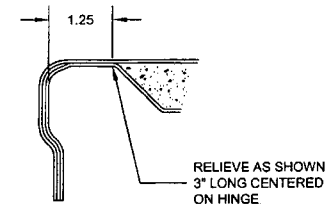
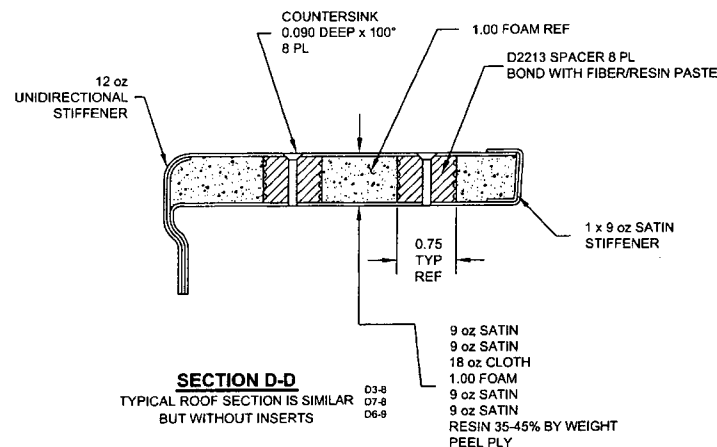
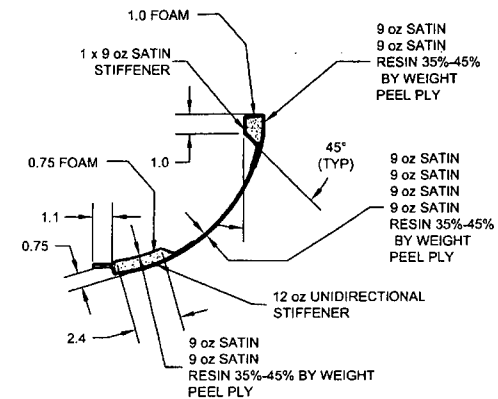
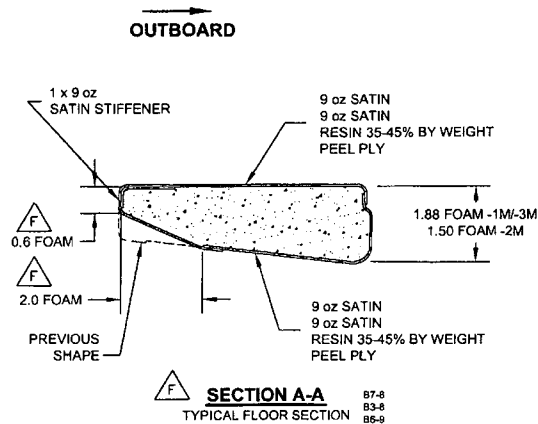
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

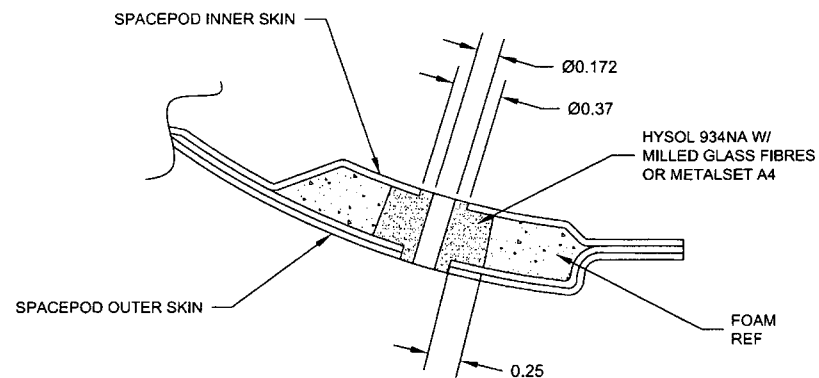
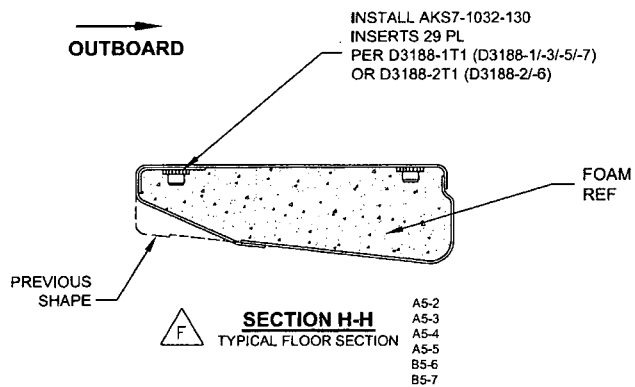
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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SECTION I-I
SECTION J-J OPPOSITE
4 PLACES PER POD

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
X									D350-600-241	SPACEPOD™ LH, AS350
	X								D350-600-242	SPACEPOD™ RH, AS350/355
		X							D355-600-243	SPACEPOD™ LH, AS355
1		1	X						D350-600-245	DOOR ASSEMBLY LH
	1			X					D350-600-246	DOOR ASSEMBLY RH
					X				D350-600-247	SPACEPOD™ UPGRADE KIT LH
						X			D350-600-248	SPACEPOD™ UPGRADE KIT RH
							X		D350-600-249	SPACEPOD™ UPGRADE KIT
1	/ 1	1						X	D350-600-449	SWITCH RELOCATION KIT
2	2	2							D2174-041	WEB ASSEMBLY
							1		D2464-0360	NEOPRENE SEAL
			1	1					D2589	KEYS, KEY CHAIN
1	1	1							D2985	DECAL
1	1	1			1	1	1		D3015-3	LOCK NUT
			1		1				D3186-3	SPACEPOD DOOR, LH
				1		1			D3186-4	SPACEPOD DOOR, RH
1**		1**							D3187-1	FLOOR
	1**								D3187-2	FLOOR
1									D3188-5	SPACEPOD BODY
	1								D3188-6	SPACEPOD BODY
		1							D3188-7	SPACEPOD BODY
1	1	1			1	1	1		D3547-1	BRACKET
1	1	1			1	1	1		D3550-1	STRUT
			1	1	1	1	1		D3552-7	GAS SPRING
1	1	1			1	1	1		D3554-7	BALL STUD
8	8	8							AN3-3A	BOLT
2	2	2							AN3-10A	BOLT
8	8	8							AN3H4	BOLT
1	1	1			1	1	1		AN5-5A	BOLT
36	36	36							AN525-10R7	SCREW
8	8	8			4	4	4		AN526C832R14	SCREW
7	7	7							MS24694S67	SCREW
1	1	1			1	1	1		MS24694S69	SCREW
			2	2	2	2	2		MS27039-0811	SCREW
8	8	8			1	1	1		AN3235-020-935	WASHER
8	8	8							AN960JD10	WASHER
16	16	16			1	1	1		AN960JD10L	WASHER
			4	4	8	8	8		AN960JD8	WASHER
3	3	3			3	3	3		AN960JD516	WASHER
			2	2	2	2	2		NAS1515H3	NYLON WASHER
			2	2	6	6	6		MS21042L08	NUT
16	16	16			1	1	1		MS21042L3	NUT (or MS21042-3)
1	1	1			1	1	1		MS21042L5	NUT
16	16	16							AKS7-1032-130	INSERT
28**	28**	28**							AKS7-1032-130	INSERT
								3	M81824/1-2	SPLICE

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DART AEROSPACE LTD.

IIN-D350-600

Page 42 of 43

-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
								2	D3597-1	FEMALE SPADE CONNECTOR
								1	D3598-2-096	EXPANDABLE SLEEVE
								24	D3599-1	TIE-WRAP
								24	D3600-1	TIE-WRAP MOUNT
								24 FT	M22759/16-22-9	WIRE
			1*	1*	1*	1*			D2464-1250	NEOPRENE SEAL
1**		1**	1*		1*				D3567-1	DECAL
	1**			1*		1*			D3567-2	DECAL
			2*	2*					D2586	LATCH
			2*	2*					D2585	MOUNTING CHANNEL
			2*	2*					D2621	LATCH PLATE
			2*	2*					MS27039-1-15	SCREW
					2	2	1		MS27039-1-25	SCREW
			2*	2*	2	2	1		AN960JD10	WASHER
			2*	2*	2	2	1		MS21042L3	NUT (or MS21042-3)
			1*	1*					D2857-1	HINGE BRACKET
			1*	1*					D2857-2	HINGE BRACKET
			2*	2*					D2228	BACKING PLATE
			8*	8*	8	8	8		AN526C832R10	SCREW
			8*	8*	8	8	8		AN960JD8	WASHER
			8*	8*	8	8	8		MS21042L08	NUT
			1*	1*	1*	1*	1		D3557-1	BRACKET
			2*	2*	2*	2*	2		D2228	BACKING PLATE
			1*	1*	1*	1*	1		D3554-7	BALL STUD
			1*	1*	1*	1*	1		AN960JD516	WASHER
			1*	1*	1*	1*	1		D3015-3	LOCK NUT
			2*	2*	2*	2*	2		AN526C832R14	SCREW
			2*	2*	2*	2*	2		AN526C832R10	SCREW
			4*	4*	4*	4*	4		AN960JD8	WASHER
			4*	4*	4*	4*	4		MS21042L08	NUT
2**	2**	2**			1	1	1		D2237	STRIKER PLATE
4**	4**	4**			2	2	2		MS20426AD4-5	RIVET
2**	2**	2**			2	2	2		D3538-1	HINGE BRACKET
2**	2**	2**							D2179	HINGE BRACKET PLATE
4**	4**	4**			4	4	4		AN526C832R24	SCREW
4**	4**	4**			4	4	4		AN960JD8	WASHER
4**	4**	4**			4	4	4		MS21042L08	NUT

* PRE-INSTALLED ON D3186-3/4 SPACEPOD™ DOOR

** PRE-INSTALLED ON D3188-5/6/7 SPACEPOD™

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